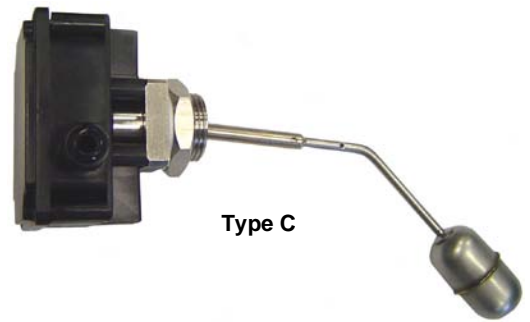


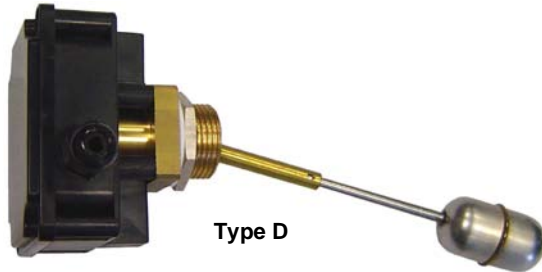
GENERAL CHARACTERISTICS

These level switches offer the most reliable solution for liquid level control where side mounting system is required. The small outlines, the materials and the mounting versatility make this unit one of the level switches more required by the market.

The S50 series is also suitable for use with process temperature up to 180 °C.



Type C



Type D

- Switch head magnetically actuated
- 1 or 2 microswitches
- Adjustable stem length
- Brass or AISI-316 construction
- Pressure 25 Bar max.
- Working ambient temperature -30/+55°C – RH 90%
- Temperature 180°C max.
- IP65 protection class

TECHNICAL DATA

Tab.1

Process connection	Float - S50 S.G.	Pressure max. Bar	Temperature max. °C	Hysteresis mm	Weight g
1"	0,7	25	180	max. 20	440

Male threads

G
Gas parallel UNI 228/1

Body materials

O	S
Natural Brass	AISI-316

Float material

S50	Stem
AISI-316	AISI-303

ELECTRICAL DATA

Tab.2

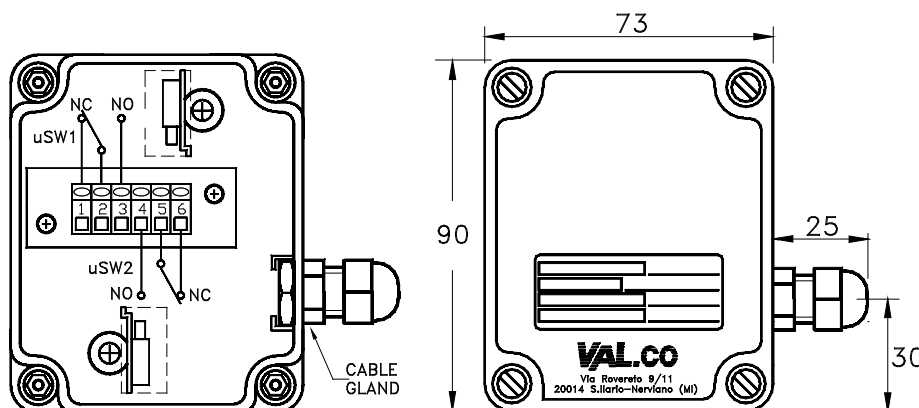
Microswitch	TYPE		VOLTAGE		CURRENT	
	L1 = N.1	L2 = N.2	AC	DC	AC	DC
SPDT	7		250V	48V	3A (cosφ=1)	3A

Wiring

I	3
Independent Micro switches separately wired	SPDT Switch over contacts

ELECTRICAL OUTLET

Tab.3



W
IP65 Housing
6 Terminals
Polyamide Cable-gland
PG9

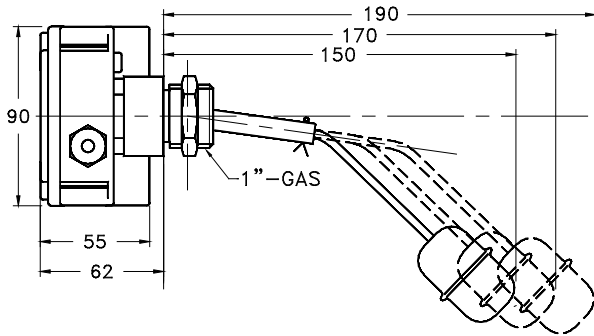
We reserve the right to change the data without notice

BE#091/5-02/2007

SWITCH POINTS STEM TYPE C

Tab.4

The switch points are referred to the mechanical axis of the instruments with rising liquid level S.G. = 1



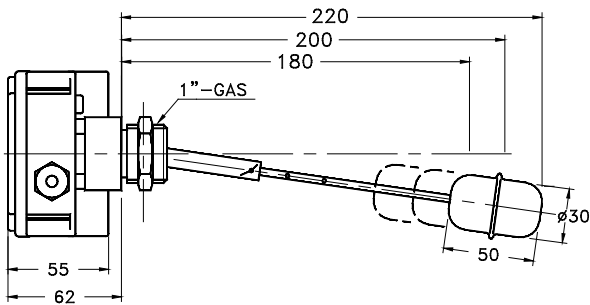
Stem position	Microswitch 1		Microswitch 2	
	ON	OFF	ON	OFF
Long	-46	-63	-32	-49
Medium	-48	-61	-34	-47
Short	-50	-60	-36	-46

All dimensions are in mm.
Switch points tolerance ± 5 mm

SWITCH POINTS TYPE D

Tab.5

The switch points are referred to the mechanical axis of the instruments with rising liquid level S.G. = 1



Stem position	Microswitch 1		Microswitch 2	
	ON	OFF	ON	OFF
Long	0	-20	+20	0
Medium	0	-18	+18	0
Short	0	-16	+16	0

All dimensions are in mm.
Switch points tolerance ± 5 mm

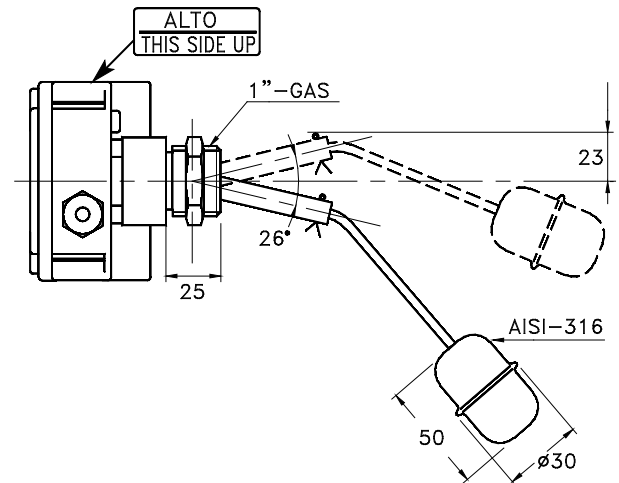
MOUNTING AND INSTALLATION

Float mounting

- Take away the blocking pin from the rod of the float.
- Insert the rod of the float into the pipe and block it with the pin.
- The float can have 3 different positions depending on the tank and of the desired switching point.
- **Notice:** handle float with care, hold it by stem.

Installation of the instrument on the tank

- Always put the gasket between the level switch and the tank.
- **Notice:** During installation handle the level switch by the electric head, do not lift it by the float side.



NOMENCLATURE

L2	S50	7	C	25	G	O	W	I33
•								
	•							
		•						
			•					
				•				
					•			
						•		

Tab.2	Number of microswitches L1÷ L2
Tab.1	Float type
Tab.2	Contacts type
Tab.4-5	Stem version
Tab.1	Process connection dimension
Tab.1	Thread type
Tab.1	Process connection material

L2	S50	7	C	25	G	O	W	I33		
•									Tab.2	Number of microswitches L1÷ L2
	•								Tab.1	Float type
		•							Tab.2	Contacts type
			•						Tab.4-5	Stem version
				•					Tab.1	Process connection dimension
					•				Tab.1	Thread type
						•			Tab.1	Process connection material
							•		Tab.3	Electrical outlet
								•	Tab.2	Wiring and contact situation